

CL – PANEL JOINT PJ-25

A HIGH PERFORMANCE NON-STRUCTURAL PVC PANEL JOINT

DESCRIPTION

CL – PANEL JOINT is a preformed expansion join made from polyethylene foam with a polyvinylchloride cap at its top. It is used as a replacement of the conventional roof panel joint. The latter, which has a shallow depth of about 15mm, often gives rise to cracks in the topping panel due to thermal movement. On the other hand, CL-Panel Joint comes in various depths ranging from 30mm to 150mm to provide a through joint that can cater for large thermal movement. Another advantage of using this preformed expansion joint is that it can be laid at a larger grid of up to 3 metres instead of 1 metre, thereby saving time and labour. In addition, it has far greater life expectancy than the conventional bituminous joint which will break down under ultra-violet radiation. It is also a more economical alternative to the polyurethane sealant joints when comparing cost per unit area.

USES

- To alleviate cracks in topping concrete panel caused by thermal movement.
- To replace conventional bituminous and sealant joints.

FEATURES

- Highly durable polyvinylchloride expansion joint
- · Provide a neat joint
- Highly resistance to most contaminants
- · Maintenance free
- Saving in material and labour cost as opposed to conventional joint.

INSTALLATION

The positioning of the joints and the height of the concrete topping panel are marked by aligning strings across the area. With the strings as guides for its positon and height, the preformed joints are laid and secured with mortar either partially or fully along the whole length of the joints. If the whole length of the joint were fully secured, it is recommended that a break in the mortar of about 150mm to allow rain water to flow out of the grids in the event of a heavy downpour prior to concrete casting. Ensure that the mortar covers half the depth of the PVC capping. Continuity of each individual joints can be achieved by using straight connectors whilst perpendicular joints are linked with cross connectors. Intermediate levelling pegs may be installed within the grids of the joints to achieve proper gradient. Allow the mortar to set before the commencement of concrete casting. During casting, it is recommended that the concrete is discharged at the centre of the grid and the concrete is then raked out towards the joints and troweled flash with the expansion joints with a wooden trowel. Before the final setting of the concrete, a power float machine may be used to achieve a smooth finish. White tape on top of the expansion joints shall be removed on the following day after the casting.

COVERAGE

2 metre grid – 1 metre length per square metre area

3 metre grid - 0.66 metre length per square metre area

4 metre grid - 0.5 metre length per square metre area

5 metre grid – 0.4 metre length per square metre area

 $6\ metre\ grid-0.33\ metre\ length\ per\ square\ metre\ area$

DIMENSION

25mm (W) x 40mm (D) x 1.5m (L)
Other depths can be supplied upon request.

PACKING

One lot comprises:

- 130 lengths x 1.5m PVC Capping
- 130 lengths x 1.5m Polyethylene foams
- 130 pieces straight connectors
- 91 pieces cross connectors



Marking out using strings



Positioning and securing of expansion joints on both sides with mortar



Expansion joints laid in grids with mortar



Casting of topping concrete after expansion joints are laid



Final finished product. White tape on top of the PVC capping may be removed.

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Disclaimer: Specification are subject to change without notification.

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