

CL - EPOFLOR **TC212WB**

WATER BASED EPOXY COATING FOR FLOOR AND WALL

DESCRIPTION

CL - EPOFLOR TC212WB is a 2-component water based epoxy sealer / topcoat that are permeable to water vapour. This environment friendly coating system is specially designed for floor and wall where solvent-based material is unsuitable. After cured, it forms a satin finished seal to concrete. It also provides dustproof surface which is easily cleaned and resistant to most oils and liquids.

FIXES

Suitable for use on walls and floors in warehouses, garages, light industrial and food processing areas, kitchens and other areas of pedestrian and light vehicular traffic.

FEATURES

- · Water based
- · Self-priming
- · Low odor
- Good adhesion on concrete surface
- Resistance to wearing
- Good resistance to wide range of chemicals
- Economical

TECHNICAL INFORMATION

Pot Life 30 min @ 28°C Minimum Recoating Time 14 to 18 hours @ 28°C Light Foot Traffic 24 hours @ 28°C 7 days 28°C Full Cure Minimum dry film thickness 150 µm/coat Adhesion Strength $> 2N/mm^2$

Abrasion resistance Loss 0.06g@ 1000 cycles, CS17 wheel, 1kg load

Mixing Ratio 4:1

SUBSTRATE CONDITION

- Substrate temperature: min. +10°C max. 45°C
- Floor concrete of Grade 25 or above.

SURFACE PREPARATION

Surface to be coated must be sound, clean - free of dirt, dust, grease, oil, wax, curing compounds and other contaminants. Mechanical grinding should be carried out followed by thorough vacuuming. For cracks, voids, chipped edges, uneven surfaces and holes, repair with CL-Rapid Repair. Due to CL-Epoflor TC212WB is applied at relatively thin coating, the substrate must be in fine textured. Any surface irregularities may show through causing excessive wear on high spots and changing the perceived colour of the coating. Fresh concrete must be cured for at least 21 days prior to application.

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MIXING

Stir Part A for about 30 seconds by using low speed mechanical mixer (300 – 400 rpm). Then add in Part B at the ratio of 4:1 by Stir the mixture at low speed for 1 minute until homogeneous. Add 5 - 10% of clean water while mixing continues for a further 1-2minutes.

APPLICATION

Apply by brush, short hair roller, airless or conventional spray. Apply 2 coats depending on substrate conditions. Where for first coat, the mix can be diluted with more water of up to 10% as primer for better penetration. Subsequently, apply second coat of full strength with less thinning of water dependent on substrate porosity or the opacity of colours.

COVERAGE

Approximately 5.5m²/kg/coat.

COLOUR

Available in light grey, pewter grey, ash grey, peacock blue, bright green, gull green, MDF green, sand, signal yellow and orange. Other colour can be matched upon request.

FINISHING

Satin finish

SHELF LIFE

12 months when store in cool and dry place, sealed in unopened container.

PACKING

Available in 5kg set.

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Disclaimer: Specification are subject to change without notification.

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