



CL – BOND G16

FAST SET MARBLE / CERAMIC TILE ADHESIVE (GREY)

DESCRIPTION

CL-BOND G16 is a fast set grey coloured premixed dry set cementitious adhesive, specially formulated with fast setting requirement, giving excellent bonding strength for interior and / or exterior fixing of absorptive and non-absorptive marble / wall and floor tiles.

FIXES

- Marble / Granite
- Porcelain / Homogenous / Ceramic / Mosaics tiles
- Stones materials and others

RECOMMENDATIONS

- Maximum tile size of 300mm x 300mm for wall installation.
- Not suitable for timber floors.
- Not suitable for floor subject to heating.

TECHNICAL INFORMATION

Tensile Adhesion Strength	: $\geq 1 \text{ N/mm}^2$ @ 7 day $\geq 1.5 \text{ N/mm}^2$ @ 28 day
Open Time	: ~15 minutes @ 30°C
Working Time	: ~30 minutes @ 30°C
Set to light foot traffic	: Approx. 3 hrs
Grouting Joints	: After 3 hrs.
Application Temperature	: +5°C to +30°C

MIXING

Use clean and potable water for mixing. Mix in the proportion of 25kg of CL-Bond G16 with 6.0 – 6.5 litre of water. Add adhesive to water and mix thoroughly until a slump-free mix is obtained. Let it stand for 5 minutes, then remix. After slaking period, do not add water or other ingredients. During use, remix occasionally.

Alternatively, CL-Bond G16 can be used in conjunction with CN-Flex 1000 latex admixture to enhance and increase flexural, bonding and shear strengths where critical application is required, especially when installing on the wall.

For wet areas, CL-Bond G16 can be used with CL-Flex 303 to enhance the water resistance requirement.

SPREADING THE MIX

Prior to spreading the mix, do not soak marble or tile backing surface. Dampen dry backing only to achieve cure.

Do not spread the mix to surface that contains frost. It should be floated with pressure over an area not greater than can be covered with marble / tile while the mix remained plastic

Spread the mix on the surface using a notched trowel to a depth of 5-6mm at approximately 1 – 2 sq. meter at one time. Comb with the notched trowel to obtain continuous horizontal ribs of adhesive. Ensure that the adhesive is wet when tiles are laid.

INSTALLATING TILE

Immediately press tile freshly combed adhesive. To obtain adequate contact between tile and adhesive bed, tap and beat the tile so that no void occur within the adhesive.

For rib back tile, trowel a layer of adhesive on the back of tile to obtain full contact prior to placing the tile on the adhesive bed.

Do not place tile on adhesive bed that had been set, remove and discard old adhesive. Tapping and wetting of the tile will not provide bonding of adhesive that had been set too long.

GROUTING

Do not grout until tile is firmly set and restrict all traffic and other works for a minimum of 4 hours on floor installation.

COVERAGE

Approximately 3 kg per sq m on a 3 mm bed.

SHELF LIFE

6 months in unopened bag, stored in cool and dry place.

PACKING

Available in 25kg bag.

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Disclaimer: Specification are subject to change without notification.



CLP since 1947
HQ/SINGAPORE : CLP INTERNATIONAL PTE LTD
CHIN LEONG CONSTRUCTION SYSTEMS PTE LTD
TEL : +66-2769 5633
FAX : +66-2769 5612
Email : chinleong@clp.com.sg

MALAYSIA : CLP CONSTRUCTION SYSTEMS SDN BHD
SELANGOR : TEL : +60-3-3176 5099
FAX : +60-3-3176 2797
Email : clp@clp.com.my
MALACCA : TEL : +60-6-263 1677 /
+60-6-225 0540

JOHOR : TEL : +60-7-252 5385
FAX : +60-7-252 5391

KEDAH : TEL : +60-4-489 3066
FAX : +60-4-489 1877

PERAK : TEL : +60-5-292 6986 / 6976
FAX : +60-5-292 6936

INDONESIA :
PT RANGALO CLP
TEL : +62-21-581 3951
FAX : +62-21-581 3950
Email : rangalo@cbn.net.id

PT-CLP INDONESIA
TEL : +62-21-2931 5121
FAX : +62-21-2931 5133 / 28
Email : info@clpindo.com

THAILAND :
CLPI (THAILAND) CO LTD
TEL : +66-2769 5633
FAX : +66-2769 5612
Email : clpi@ksc.th.com

VIETNAM :
CLPI VIETNAM CO LTD
TEL : +84-8-3526 1033
FAX : +84-8-3526 1032
Email : sales@clp.com.vn

TAIWAN :
SIHTACO CO LTD
TEL : +886-2-2791 8539
FAX : +886-2-8192 6248
Email : Alice.Lee@sihtaco.com.tw
Michael.Ku@sihtaco.com.tw

HONG KONG :
CHIN LEONG INTERNATIONAL CO LTD
LAMERTON ASIA HOLDING LTD
TEL : +852-2542 2206
FAX : +852-2544 9563
Email : chinleong@chinleong.com.hk

CHINA :
LAMERTON CHEMICAL (SHANGHAI) CO LTD
SHANGHAI
TEL : +86-21-5830 7559
FAX : +86-21-6840 7408

ZHONG SHAN SOUTH ASIA CHEMICAL LTD
ZHONG SHAN
TEL : +86-760-8554 4111
FAX : +86-760-8554 4113